



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5322-041
Job Sheet 180712



Part No: D5322-041

Job Qty: 24 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/12/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 15.10.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		7/31/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	24 pcs		7/31/18	0.00	3.20	Small Fab-9		
110	QC	24 pcs		7/31/18	0.00	0.00	QC6		
120	Large Fab	24 pcs		7/31/18	0.00	9.13	Large Fab 1		
130	QC	24 pcs		7/31/18	0.00	0.00	QC9		
140	QC	24 pcs		7/31/18	0.00	0.00	QC5		
150	Powdercoat	24 pcs		7/31/18	0.00	2.26	Powdercoat4		
160	QC	24 pcs		7/31/18	0.00	0.00	QC3		
170	Packaging	24 pcs		7/31/18	0.00	0.00	Packaging3-2	ST 368 00	
180	QC21-SA	24 Ea		7/31/18	0.00	0.00	QC21		

M 18700 START: 10:15 OUT: 3:20 FINISH: 10:45

JUL 27 2018
DAS 53
JUL 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	31.9200 ft (1.33 ea)	90-Start up Operation	
D2534	Lock Plate	48 Ea (2 ea)	120-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	32	112	0
120-Large Fab	D2534	48	77	0

Part Specifications



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S095060



Part: D5322-041

Job No: 180712

Serial No/Batch: S095060

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/23/18

7/12/18 9:15 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																													
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																																																											
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			Completed By																																																																												
			Lead hand / Supervisor Approval Verification																																																																												
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